



LubriOne™ NI-0920063 NATURAL Polyamide 610

Key Characteristics

Product Description

LubriOne™ Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating materials, offering low coefficient of friction and improved wear resistance properties. LubriOne compounds have been demonstrated to reduce friction, noise, vibration, heat buildup and improve product durability.

General

| | |
|-----------------------|---|
| Material Status | • Commercial: Active |
| Regional Availability | • Africa & Middle East • Europe • Asia Pacific • Latin America • North America |
| Features | • Wear Resistant |
| Uses | • Appliance Components • Conveyor Parts • Printer Parts |
| Forms | • Pellets |

Technical Properties ¹

| Physical | Typical Value (English) | Typical Value (SI) | Test Method |
|---|-------------------------|--------------------|-------------|
| Specific Gravity | 1.34 | 1.34 | ASTM D792 |
| Molding Shrinkage - Flow | 1.0E-3 to 8.0E-3 in/in | 0.10 to 0.80 % | ASTM D955 |
| Mechanical | Typical Value (English) | Typical Value (SI) | Test Method |
| Tensile Strength ² (Yield) | 23000 psi | 159 MPa | ASTM D638 |
| Tensile Elongation ² (Break) | 3.0 % | 3.0 % | ASTM D638 |
| Flexural Modulus | 1.50E+6 psi | 10300 MPa | ASTM D790 |
| Flexural Strength | 34000 psi | 234 MPa | ASTM D790 |
| Impact | Typical Value (English) | Typical Value (SI) | Test Method |
| Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded | 2.0 ft-lb/in | 110 J/m | ASTM D256A |
| Thermal | Typical Value (English) | Typical Value (SI) | Test Method |
| Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed | 392 °F | 200 °C | ASTM D648 |

Processing Information

| Injection | Typical Value (English) | Typical Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature | 180 °F | 82.2 °C |
| Drying Time | 4.0 to 5.0 hr | 4.0 to 5.0 hr |
| Suggested Max Moisture | 0.20 % | 0.20 % |
| Rear Temperature | 420 to 450 °F | 216 to 232 °C |
| Middle Temperature | 430 to 470 °F | 221 to 243 °C |
| Front Temperature | 440 to 490 °F | 227 to 254 °C |
| Nozzle Temperature | 490 to 500 °F | 254 to 260 °C |
| Mold Temperature | 130 to 200 °F | 54.4 to 93.3 °C |

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

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